



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-9

Job Sheet 177077



DAS
21
9-89

Part No: D4434-9

Job Qty: 8 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 14,15 IPP Rev:A 12.01.24 AS PER DWG REV.A DD VERF:EC IPP Rev:B 12.03.06 per REV.B DD verified by:EC IPP REV:C 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		SC 18/05/12
100	Waterjet	8 pcs	5/24/18	5/24/18	0.00	0.94	Waterjet1		SC 18/05/12
110	QC	8 pcs	5/24/18	5/24/18	0.00	0.00	QC2 Waterjet-3		SC 18/05/12
120	QC	8 pcs	5/24/18	5/24/18	0.00	0.00	QC8-4		38
130	Small Fab	8 pcs	5/24/18	5/24/18	0.00	0.51	Small Fab-6		38
140	Brake NC	8 pcs	5/24/18	5/24/18	0.04	0.49	Brake NC 2		SD DAS 38
150	QC	8 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
160	HandFinish	8 pcs	5/24/18	5/24/18	0.00	0.38	HandFinish1		SA 18-06-18
170	QC	8 pcs	5/24/18	5/24/18	0.00	0.00	QC7-3		38
180	Packaging	8 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-2		SD JUN 19 2018
190	QC21-SA	8 Ea	5/24/18	5/24/18	0.00	0.00	QC21		DAS 21 18-06-19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.9200 sf (.24 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	2	347	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 2:21 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S070853



Part: D4434-9

Job No: 177077

Serial No/Batch: S070853

Revision:

Inspector:

Date: 05/13/18

3-00
S/
200

3-00
S/
200
3-00
S/
200

3-00
S/
200

